Carbon Steel Sheet  
Safety Data Sheet (SDS)

Section 1 – Identification

1(a) Product Identifier used on Label: Carbon Steel Sheet
1(b) Other means of identification: Hot Roll, Hot Roll Pickled & Oiled Steel, Hot Roll Temper Passed, Processed Hot Roll and Cold Rolled.
1(c) Recommended use of the chemical and restrictions on use: Steel fabricated parts. No known restrictions.
1(d) Name, address, and telephone number:

<table>
<thead>
<tr>
<th>Steel Dynamics, Inc.</th>
<th>Steel Dynamics, Inc.</th>
<th>Steel Dynamics, Inc.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flat Roll Group</td>
<td>Flat Roll Group</td>
<td>Flat Roll Group</td>
</tr>
<tr>
<td>Butler Division</td>
<td>Columbus Division</td>
<td>Heartland Division</td>
</tr>
<tr>
<td>4500 County Road 59</td>
<td>1945 Airport Road</td>
<td>455 W Industrial Dr.</td>
</tr>
<tr>
<td>Butler, IN 46721</td>
<td>Columbus, MS 39701</td>
<td>Terre Haute, IN 47802</td>
</tr>
<tr>
<td>Phone: (260) 868-8000</td>
<td>Phone: (622) 245-4200</td>
<td>Phone: (812) 299-4157</td>
</tr>
</tbody>
</table>

1(e) Emergency Phone Number: (800) 424-9300 (CHEMTREC)

Section 2 – Hazard(s) Identification

2(a) Classification of the chemical: Carbon Steel Sheet is considered an article under Reach regulation (REACH REGULATION (EC) No 1907/2006) and is not subject to classification under CLP regulation (REGULATION (EC) No 1272/2008). However, Carbon Steel Sheet is not exempt as an article under OSHA's Hazard Communication Standard (29 CFR 1910.1200) due to its downstream use, thus this product is considered a mixture and a hazardous material. Therefore, the categories of Health Hazards as defined in “GLOBALLY HARMONIZED SYSTEM OF CLASSIFICATION AND LABELLING OF CHEMICALS (GHS), Third revised edition ST/SG/AC.10/30/Rev. 3” United Nations, New York and Geneva, 2009 have been evaluated. Refer to Section 3, 8 and 11 for additional information.

2(b) Signal word, hazard statement(s), symbols and precautionary statement(s):

<table>
<thead>
<tr>
<th>Hazard Symbol</th>
<th>Hazard Classification</th>
<th>Signal Word</th>
<th>Hazard Statement(s)</th>
</tr>
</thead>
<tbody>
<tr>
<td>!</td>
<td>Carcinogenicity – 1B</td>
<td>DANGER</td>
<td>May cause cancer.</td>
</tr>
<tr>
<td></td>
<td>Reproductive Toxicity - 2</td>
<td></td>
<td>Suspected of damaging fertility or the unborn child.</td>
</tr>
<tr>
<td></td>
<td>Specific Target Organ Toxicity (STOT)</td>
<td></td>
<td>Causes damage to lungs and brain through prolonged or repeated inhalation exposure.</td>
</tr>
<tr>
<td></td>
<td>Repeat Exposure - 1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>!</td>
<td>Acute Toxicity-Oral – 4</td>
<td></td>
<td>May cause an allergic skin reaction.</td>
</tr>
<tr>
<td></td>
<td>Skin Sensitization - 1</td>
<td></td>
<td>May cause respiratory irritation.</td>
</tr>
<tr>
<td></td>
<td>STOT Single Exposure - 3</td>
<td></td>
<td>Causes eye irritation.</td>
</tr>
<tr>
<td>NA</td>
<td>Eye Irritation - 2B</td>
<td></td>
<td>Harmful if swallowed.</td>
</tr>
</tbody>
</table>

Precautionary Statement(s):

<table>
<thead>
<tr>
<th>Prevention</th>
<th>Response</th>
<th>Storage/Disposal</th>
</tr>
</thead>
<tbody>
<tr>
<td>Do not breathe dusts / fume / gas / mist. Wear protective gloves / protective clothing / eye protection / face protection. Contaminated work clothing must not be allowed out of the workplace. Use only outdoors or in well ventilated areas. Wash thoroughly after handling. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not eat, drink or smoke when using this product.</td>
<td>If exposed, concerned or feel unwell: Get medical advice/attention or call a poison center. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If on skin: Wash with plenty of water. If irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. If swallowed: Rinse mouth.</td>
<td>Dispose of contents in accordance with federal, state and local regulations. Store locked up.</td>
</tr>
</tbody>
</table>

2(c) Hazards not otherwise classified: None Known
2(d) Unknown acute toxicity statement (mixture): None Known

Section 3 – Composition/Information on Ingredients

3(a-c) Chemical name, common name (synonyms), CAS number and other identifiers, and concentration:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>EC Number</th>
<th>% weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>Iron</td>
<td>7439-89-6</td>
<td>231-096-4</td>
<td>90-100</td>
</tr>
<tr>
<td>Manganese</td>
<td>7439-96-5</td>
<td>231-105-1</td>
<td>0-2</td>
</tr>
<tr>
<td>Chromium</td>
<td>7440-47-3</td>
<td>231-157-5</td>
<td>0-1</td>
</tr>
<tr>
<td>Silicon</td>
<td>7440-21-3</td>
<td>231-130-8</td>
<td>0-1</td>
</tr>
<tr>
<td>Nickel</td>
<td>7440-02-0</td>
<td>231-111-4</td>
<td>0-0.4</td>
</tr>
<tr>
<td>Vanadium</td>
<td>7440-62-2</td>
<td>231-171-1</td>
<td>0-0.2</td>
</tr>
</tbody>
</table>
Section 4 – First-aid Measures

4(a) Description of necessary measures:

- **Inhalation: Carbon Steel Sheet** as sold/shipped is not a likely form of exposure. However, during further processing (welding, grinding, burning, etc.), if inhaled: Remove person to fresh air and keep comfortable for breathing. If exposed, concerned or feel unwell: Get medical advice/attention.

- **Eye Contact: Carbon Steel Sheet** as sold/shipped is not a likely form of exposure. However, during further processing (welding, grinding, burning, etc.), if in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue Rinsing. If eye irritation persists: Get medical advice attention. If exposed, concerned or feel unwell: Get medical advice/attention.

- **Skin Contact: If on skin:** Wash thoroughly after handling. Wash with plenty of water. If irritation or rash occurs: Get medical advice/attention. Take off and wash contaminated clothing before reuse. If exposed, concerned or feel unwell: Get medical advice/attention.

- **Ingestion: Carbon Steel Sheet** as sold/shipped is not a likely form of exposure. However, during further processing (welding, grinding, burning, etc.), if exposed, concerned or feel unwell: Get medical advice/attention.

4(b) Most important symptoms/effects, acute and delayed (chronic):

- **Inhalation: Carbon Steel Sheet** as sold/shipped is not likely to present an acute or chronic health effect.

- **Eye:** Carbon Steel Sheet as sold/shipped is not likely to present an acute or chronic health effect.

- **Skin: Carbon Steel Sheet** may cause skin irritation or dermatitis on susceptible individuals from oil.

- **Ingestion: Carbon Steel Sheet** as sold/shipped is not likely to present an acute or chronic health effect.

   However, during further processing (welding, grinding, burning, etc.), individual components may illicit an acute or chronic health effect. Refer to Section 11-Toxicological Information.

4(c) Immediate Medical Attention and Special Treatment: None Known

Section 5 – Fire-fighting Measures

5(a) Suitable (and unsuitable) Extinguishing Media: Not Applicable for Carbon Steel Sheet as sold/shipped. Use extinguishers appropriate for surrounding materials.

5(b) Specific Hazards arising from the chemical: Not Applicable for Carbon Steel Sheet as sold/shipped. When burned, toxic smoke, fume and vapor may be emitted.

5(c) Special protective equipment and precautions for fire-fighters: Self-contained NIOSH approved respiratory protection and full protective clothing should be worn when fumes and/or smoke from fire are present. Heat and flames cause emittance of acrid smoke and fumes. Do not release runoff from fire control methods to sewers or waterways. Firefighters should wear full face-piece self-contained breathing apparatus and chemical protective clothing with thermal protection. Direct water stream will scatter and spread flames and, therefore, should not be used.

Section 6 - Accidental Release Measures

6(a) Personal Precautions, Protective Equipment and Emergency Procedures: Not Applicable for Carbon Steel Sheet as sold/shipped. For spills involving finely divided particles, clean-up personnel should be protected against contact with eyes and skin. If material is in a dry state, avoid inhalation of dust.

6(b) Methods and materials for containment and clean up: Not Applicable for Carbon Steel Sheet as sold/shipped. Collect material in appropriate, labeled containers for recovery or disposal in accordance with federal, state, and local regulations. Follow applicable OSHA regulations (29 CFR 1910.120) and all other pertinent state and federal requirements.

Section 7 - Handling and Storage

7(a) Precautions for safe handling: Not Applicable for Carbon Steel Sheet as sold/shipped, however further processing (welding, burning, grinding, etc.) with the potential for generating high concentrations of airborne particulates should be evaluated and controlled as necessary. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use only outdoors or in well ventilated areas. Practice good housekeeping. Avoid breathing metal fumes and/or dust. Do not eat, drink or smoke when using this product. Cut resistant gloves and sleeves should be worn when working with steel products.

7(b) Conditions for safe storage, including any incompatibilities: Store away from acids and incompatible materials.

Section 8 - Exposure Controls / Personal Protection

8(a) Occupational Exposure Limits (OELs): Carbon Steel Sheet as sold/shipped in its physical form does not present an inhalation, ingestion or contact hazard, nor would any of the following exposure data apply. However, operations such as burning, welding (high temperature), sawing, brazing, machining, grinding, etc. may produce fumes and/or particulates. The following exposure limits are offered as reference for an experienced industrial hygienist to review.

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>OSHA PEL ¹</th>
<th>ACGIH TLV ²</th>
<th>NIOSH REL ³</th>
<th>IDLH ⁴</th>
</tr>
</thead>
<tbody>
<tr>
<td>Iron</td>
<td>10 mg/m³ (as iron oxide fume)</td>
<td>5.0 mg/m³ (as iron oxide dust and fume)</td>
<td>5.0 mg/m³ (as iron oxide dust and fume)</td>
<td>2,500 mg Fe/m³</td>
</tr>
<tr>
<td>Element</td>
<td>Concentration Details</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>-------------</td>
<td>---------------------------------------------------------------------------------------</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Manganese</strong></td>
<td>(C) 5.0 mg/m³ (as Fume &amp; Mn compounds)</td>
<td>0.2 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>(C) 5.0 mg/m³ (as fume)</td>
<td>0.01 mg/m³ (as Cr VI, inorganic compounds &amp; certain water insoluble)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chromium</td>
<td>0.5 mg/m³ (as Cr II &amp; III, inorganic compounds)</td>
<td>0.5 mg/m³ (as Cr III, inorganic compounds)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1.0 mg/m³ (as Cr, metal)</td>
<td>0.5 mg/m³ (as Cr, metal)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>0.005 mg/m³ (as Cr VI, inorganic compounds &amp; certain water insoluble)</td>
<td>0.005 mg/m³ (as Cr VI, inorganic compounds &amp; certain water insoluble)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>“AL” 0.0025 mg/m³ (as Cr VI, inorganic compounds &amp; certain water insoluble)</td>
<td>0.001 mg/m³ (as Cr VI, inorganic compounds &amp; certain water insoluble)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Silicon</td>
<td>15 mg/m³ (total dust, PNOR³)</td>
<td>10 mg/m³ (as total dust)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5.0 mg/m³ (as respirable fraction, PNOR)</td>
<td>5.0 mg/m³ (as respirable dust)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nickel</td>
<td>1.0 mg/m³ (as Ni metal &amp; insoluble compounds)</td>
<td>1.5 mg/m³ (as inhalable fraction Ni metal)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>0.2 mg/m³ (as inhalable fraction Ni inorganic only insoluble and soluble compounds)</td>
<td>0.015 mg/m³ (as Ni metal &amp; insoluble and soluble compounds)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³ (as Ni)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vanadium</td>
<td>“C” 0.5 mg/m³ (respirable dust, V₂O₅)</td>
<td>0.05 mg/m³ (as inhalable fraction)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>“C” 0.05 mg/m³ (15 min)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>35 mg/m³ (as V)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**NE - None Established**

1. OSHA Permissible Exposure Limits (PELs) are 8-hour TWA (time-weighted average) concentrations unless otherwise noted. A (C) designation denotes a ceiling limit, which should not be exceeded during any part of the working exposure unless otherwise noted. A Peak is defined as the acceptable maximum peak for a maximum duration above the ceiling concentration for an eight-hour shift. A skin notation refers to the potential significant contribution to the overall exposure by the cutaneous route, either by contact with vapors or, of probable greater significance, by direct skin contact with the substance. A Short Term Exposure Limit (STEL) is defined as a 15-minute exposure, which should not be exceeded at any time during a workday. An Action level (AL) is used by OSHA and NIOSH to express a health or physical hazard. They indicate the level of a harmful or toxic substance/activity, which requires medical surveillance, increased industrial hygiene monitoring, or biological monitoring. Action Levels are generally set at one half of the PEL but the actual level may vary from standard to standard. The intent is to identify a level at which the vast majority of randomly sampled exposures will be below the PEL.

2. Threshold Limit Values (TLV) established by the American Conference of Governmental Industrial Hygienists (ACGIH) are 8-hour TWA concentrations unless otherwise noted. A Short Term Exposure Limit (STEL) is defined as the maximum concentration to which workers can be exposed for a short period of time (15 minutes) for only four times throughout the day with at least one hour between exposures. A “skin” notation refers to the potential significant contribution to the overall exposure by the cutaneous route, either by contact with vapors or, of probable greater significance, by direct skin contact with the substance. ACGIH TLVs are only recommended guidelines based upon consensus agreement of the membership of the ACGIH. As such, the ACGIH TLVs are for guideline use purposes and are not legal regulatory standards for compliance purposes. The TLVs are designed for use by individuals trained in the discipline of industrial hygiene relative to the evaluation of exposure to various chemical or biological substances and physical agents that may be found in the workplace.

3. The National Institute for Occupational Safety and Health Recommended Exposure Limits (NIOSH-REL) - Compendium of Policy and Statements. NIOSH, Cincinnati, OH (1992). NIOSH is the federal agency designated to conduct research relative to occupational safety and health. As is the case with ACGIH TLVs, NIOSH RELs are for guideline purposes only and as such are not legal, regulatory limits for compliance purposes.

4. The “immediately dangerous to life or health air concentration values (IDLHs)” are used by NIOSH as part of the respirator selection criteria and were first developed in the mid-1970’s by NIOSH. The Documentation for Immediately Dangerous to Life or Health Concentrations (IDLHs) is a compilation of the rationale and sources of information used by NIOSH during the original determination of 387 IDLHs and their subsequent review and revision in 1994.

5. PNOR (Particulates Not Otherwise Regulated). All inert or nuisance dusts, whether mineral, inorganic, or organic, not listed specifically by substance name are covered by a limit which is the same as the inert or nuisance dust limit of 15 mg/m³ for total dust and 5.0 mg/m³ for the respirable fraction.

6. Inhalable fraction. The concentration of inhalable particulate for the application of this TLV is to be determined from the fraction passing a size-selector with the characteristics defined in the ACGIH 2015 TLVs and BEIs Biological Exposure Indices Appendix D, paragraph A.

**8(b) Appropriate Engineering Controls:** Use controls as appropriate to minimize exposure to metal fumes and dusts during handling operations. Provide general or local exhaust ventilation systems to minimize airborne concentrations. Local exhaust is necessary for use in enclosed or confined spaces. Provide sufficient general/local exhaust ventilation in pattern/volume to control inhalation exposures below current exposure limits.

**8(c) Individual Protection Measures:**

- **Respiratory Protection:** Seek professional advice prior to respirator selection and use. Follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, use only a NIOSH-approved respirator. Select respirator based on its suitability to provide adequate worker protection for given working conditions, level of airborne contamination, and presence of sufficient oxygen. Concentration in air of the various contaminants determines the extent of respiratory protection needed. Half-face, negative-pressure, air-purifying respirator equipped with P100 filter is acceptable for concentrations up to 10 times the exposure limit. Full-face, negative-pressure, air-purifying respirator equipped with P100 filter is acceptable for concentrations up to 50 times the exposure limit. Protection by air-purifying negative-pressure and powered air respirators is limited. Use a positive-pressure-demand, full-face, supplied air respirator or self-contained breathing apparatus (SCBA) for concentrations above 50 times the exposure limit. If exposure is above the IDLH (Immediately dangerous to life or health) for any of the constituents, or there is a possibility of an uncontrolled release or exposure levels are unknown, then use a positive-pressure demand full-face supplied air respirator with escape bottle or SCBA.

**Warning!** Air-purifying respirators both negative-pressure, and powered-air do not protect workers in oxygen-deficient atmospheres.

- **Eyes:** Wear appropriate eye protection to prevent eye contact. For operations which result in elevating the temperature of the product to or above its melting point or result in the generation of airborne particulates, use safety glasses to prevent eye contact. Contact lenses should not be worn where industrial exposures to this material are likely. Use safety glasses or goggles as required for welding, burning, sawing, brazing, grinding or machining operations.

- **Skin:** Wear appropriate personal protective clothing to prevent skin contact. Cut resistant gloves and sleeves should be worn when working with steel products. For operations which result in elevating the temperature of the product to or above its melting point or result in the generation of airborne particulates, use protective clothing, and gloves to prevent skin contact. Protective gloves should be worn as required for welding, burning or handling operations. Contaminated work clothing must not be allowed out of the workplace.
Section 9 - Physical and Chemical Properties

9(a) Appearance (physical state, color, etc.): Solid, metallic gray
9(b) Odor: Odorless
9(c) Odor Threshold: NA
9(d) pH: NA
9(e) Melting Point/Freezing Point: ~2750 °F (~1510 C) / NA
9(f) Initial Boiling Point and Boiling Range: ND
9(g) Flash Point: NA
9(h) Evaporation Rate: NA
9(i) Flammability (solid, gas): Non-flammable, non-combustible
9(j) Upper/lower Flammability or Explosive Limits: NA
9(k) Vapor Pressure: NA
9(l) Vapor Density (Air = 1): NA
9(m) Relative Density: Not Available
9(n) Solubility(ies): NA
9(o) Partition Coefficient n-octanol/water: ND
9(p) Auto-ignition Temperature: NA
9(q) Decomposition Temperature: ND
9(r) Viscosity: NA

Section 10 - Stability and Reactivity

10(a) Reactivity: Not Determined (ND) for product in a solid form. Do not use water on molten metal.
10(b) Chemical Stability: Steel products are stable under normal storage and handling conditions.
10(c) Possibility of hazardous reaction: None Known
10(d) Conditions to Avoid: Storage with strong acids or calcium hypochlorite
10(e) Incompatible Materials: Will react with strong acids to form hydrogen. Iron oxide dusts in contact with calcium hypochlorite evolve oxygen and may cause an explosion.
10(f) Hazardous Decomposition Products: Thermal oxidative decomposition of steel products can produce fumes containing oxides of iron and manganese as well as other alloying elements.

Section 11 - Toxicological Information

11 Information on toxicological effects: The following toxicity data has been determined for Carbon Steel Sheet when further processed using the information available for its components applied to the guidance on the preparation of an SDS under the GHS requirements of OSHA and the EU CPL.

<table>
<thead>
<tr>
<th>Hazard Classification</th>
<th>Hazard Category</th>
<th>Hazard Symbols</th>
<th>Signal Word</th>
<th>Hazard Statement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Toxicity - Oral (covers Categories 1, 2, 3 and 4)</td>
<td>NR*</td>
<td>4$^a$</td>
<td>Warning</td>
<td>Harmful if swallowed.</td>
</tr>
<tr>
<td>Eye Damage/ Irritation (covers Categories 1, 2A and 2B)</td>
<td>NR*</td>
<td>2B$^i$</td>
<td>No Pictogram</td>
<td>Causes eye irritation.</td>
</tr>
<tr>
<td>Skin/Dermal Sensitization (covers Category 1)</td>
<td>NR*</td>
<td>1$^d$</td>
<td>Warning</td>
<td>May cause an allergic skin reaction.</td>
</tr>
<tr>
<td>Carcinogenicity (covers Categories 1A, 1B and 2)</td>
<td>NR*</td>
<td>1B$^f$</td>
<td>Danger</td>
<td>May cause cancer.</td>
</tr>
<tr>
<td>Toxic Reproduction (covers Categories 1A, 1B and 2)</td>
<td>NR*</td>
<td>2$^h$</td>
<td>Danger</td>
<td>Suspected of damaging fertility or the unborn child.</td>
</tr>
<tr>
<td>Specific Target Organ Toxicity (STOT) Following Single Exposure (covers Categories 1-3)</td>
<td>NR*</td>
<td>3$^l$</td>
<td>Warning</td>
<td>May cause respiratory irritation.</td>
</tr>
<tr>
<td>STOT following Repeated Exposure (covers Categories 1 and 2)</td>
<td>NR*</td>
<td>1$^j$</td>
<td>Danger</td>
<td>Causes damage to lungs and brain through prolonged or repeated inhalation exposure.</td>
</tr>
</tbody>
</table>

* Not Rated. Semi-formed steel products are considered articles under Reach regulation (REACH REGULATION (EC) No 1907/2006) and are not subject to classification under CLP regulation (REGULATION (EC) No 1272/2008).

Toxicological data listed below are presented regardless to classification criteria. Individual hazard classification categories where the toxicological information has met or exceeded a classification criteria threshold are listed above.

a. No LC$_{50}$ or LD$_{50}$ has been established for Carbon Steel Sheet as a mixture. The following data has been determined for the components:
b. No Skin (Dermal) Irritation data available for Carbon Steel Sheet as a mixture or its individual components.
c. No Eye Irritation data available for Carbon Steel Sheet as a mixture. The following Eye Irritation information was found for the components:
  - **Iron**: Causes eye irritation.
  - **Silicon**: Slight eye irritation in rabbit protocol.
  - **Nickel**: Slight eye irritation from particulate abrasion only.
d. No Skin (Dermal) Sensitization data available for Carbon Steel Sheet as a mixture. The following Skin (Dermal) Sensitization information was found for the components:
  - **Nickel**: May cause allergic skin sensitization.
e. No Respiratory Sensitization data available for Carbon Steel Sheet as a mixture or its components.
f. No Germ Cell Mutagenicity data available for Carbon Steel Sheet as a mixture. The following Mutagenicity and Genotoxicity information was found for the components:
  - **Iron**: IUCLID has found some positive and negative findings in vitro.
  - **Nickel**: EURAR has found positive results in vitro and in vivo but insufficient data for classification.
g. Carcinogenicity: IARC, NTP, and OSHA do not list Carbon Steel Sheet as carcinogens. The following Carcinogenicity information was found for the components:
  - **Welding Fumes** - IARC Group 2B carcinogen, a mixture that is possibly carcinogenic to humans.
  - **Nickel and certain nickel compounds** – Group 2B - metallic nickel Group 1 - nickel compounds ACGIH confirmed human carcinogen. Nickel – EURAR Insufficient evidence to conclude carcinogenic potential in animals or humans; suspect carcinogen classification Category 2 Suspected of causing cancer.
  - **Chromium (as metal and trivalent chromium compounds)** – IARC Group 3 carcinogens, not classifiable as to their human carcinogenicity
h. No Toxic Reproduction data available for Carbon Steel Sheet as a mixture. The following Toxic Reproductive information was found for the components:
  - **Nickel**: Effects on fertility.
i. No Specific Target Organ Toxicity (STOT) following a Single Exposure data available for Carbon Steel Sheet as a mixture. The following STOT following a Single Exposure data was found for the components:
  - **Iron**: Irritating to Respiratory tract.
j. No Specific Target Organ Toxicity (STOT) following Repeated Exposure data was available for Carbon Steel Sheet as a whole. The following STOT following Repeated Exposure data was found for the components:
  - **Nickel**: Rat 4 wk inhalation LOEL 4 mg/m³ Lung and Lymph node histopathology. Rat 2 yr inhalation LOEL 0.1 mg/ m³ Pigment in kidney, effects on hematopoiesis spleen and bone marrow and adrenal tumor. Rat 13 Week Inhalation LOAEC 1.0 mg/m³ Lung weights, and Alveolar histopathology.
  - **Manganese**: Inhalation of metal fumes - Degenerative changes in human Brain; Behavioral: Changes in motor activity and muscle weakness (Whitlock et al., 1966).

The above toxicity information was determined from available scientific sources to illustrate the prevailing posture of the scientific community. The scientific resources includes: The American Conference of Governmental Industrial Hygienist (ACGIH) Documentation of the Threshold Limit Values (TLVs) and Biological Exposure Indices (BEIs) with Other Worldwide Occupational Exposure Values 2009, The International Agency for Research on Cancer (IARC), The National Toxicology Program (NTP) updated documentation, the World Health Organization (WHO) and other available resources, the International Uniform Chemical Information Database (IUCLID), European Union Risk Assessment Report (EU-RAR), Concise International Chemical Assessment Documents (CICAD), European Union Scientific Committee for Occupational Exposure Limits (EU-SCEOL), Agency for Toxic Substances and Disease Registry (ATSDR), Hazardous Substance Data Bank (HSDB), and International Programme on Chemical Safety (IPCS), European Union Classification, Labeling and Packaging (EU CPL), Regulation on Registration, Evaluation, Authorization and Restriction of Chemicals (REACH), International Uniform Chemical Information Database (IUCLID), TOXicology Data NETwork (TOXNET), European Risk Assessment Reports (EU RAR).
Section 12 - Ecological Information

12(a) Ecotoxicity (aquatic & terrestrial): No Data Available for Carbon Steel Sheet as sold/shipped. However, individual components of the product when processed have been found to be toxic to the environment. Metal dusts may migrate into soil and groundwater and be ingested by wildlife as follows:

- **Iron oxide**: LC₅₀ > 1000 mg/L; Fish 48 h-EC₅₀ > 100 mg/L (Currenta, 2008k); 96 h-LC₅₀ ≥ 50,000 mg/L Test substance: Bayferrox 130 red (95 – 97% Fe₂O₃; < 4% SiO₂ and Al₂O₃) (Bayer, 1989a).
- **Nickel Oxide**: IUCLID found LC₅₀ in fish, invertebrates and algae > 100 mg/L.

12(b) Persistence & Degradability: No Data Available for Carbon Steel Sheet as sold/shipped or individual components.

12(c) Bioaccumulative Potential: No Data Available for Carbon Steel Sheet as sold/shipped or individual components.

12(d) Mobility (in soil): No data available for Carbon Steel Sheet as sold/shipped. However, individual components of the product have been found to be absorbed by plants from soil.

12(e) Other adverse effects: None Known

Additional Information:
- **Hazard Category**: Not Reported
- **Signal Word**: No Signal Word
- **Hazard Symbol**: No Symbol
- **Hazard Statement**: No Statement

Section 13 - Disposal Considerations

**Disposal**: Steel scrap should be recycled whenever possible. Product dusts and fumes from processing operations should also be recycled, or classified by a competent environmental professional and disposed of in accordance with applicable federal, state or local regulations.

**Container Cleaning and Disposal**: Follow applicable federal, state and local regulations. Observe safe handling precautions. European Waste Catalogue (EWC): 16-01-17 (ferrous metals), 12-01-99 (wastes not otherwise specified), 16-03-04 (off specification batches and unused products), or 15-01-04 (metallic packaging).

Please note this information is for Carbon Steel Sheet in its original form. Any alterations can void this information.
Section 14 - Transport Information

US Department of Transportation (DOT) under 49 CFR 172.101 does not regulate Carbon Steel Sheet as a hazardous material. All federal, state, and local laws and regulations that apply to the transport of this type of material must be adhered to.

| Shipping Name: | Not Applicable (NA) |
| UN No.: | NA |
| DOT/IMO Label: | NA |
| Special Provisions (172.102): | NA |

International Maritime Dangerous Goods (IMDG) and the Regulations Concerning the International Carriage of Dangerous Goods by Rail (RID) classification, packaging and shipping requirements follow the US DOT Hazardous Materials Regulation.

Regulations Concerning the International Carriage of Dangerous Goods by Road (ADR) does not regulate Carbon Steel Sheet as a hazardous material.

| Shipping Name: | Not Applicable (NA) |
| UN No.: | NA |
| ADR Label: | NA |
| Special Provisions: | NA |
| Limited Quantities: | NA |

International Air Transport Association (IATA) does not regulate Carbon Steel Sheet as a hazardous material.

| Class/Division: | NA |
| Hazard Label(s): | NA |
| UN No.: | NA |
| Packing Group: | NA |
| Limited Quantities: | NA |

Transport Dangerous Goods (TDG) Classification: Carbon Steel Sheet does not have a TDG classification.

Section 15 - Regulatory Information

Regulatory Information: The following listing of regulations relating to a Steel Dynamics product may not be complete and should not be solely relied upon for all regulatory compliance responsibilities.

This product and/or its constituents are subject to the following regulations:

OSHA Regulations: Air Contaminant (29 CFR 1910.1000, Table Z-1, Z-2, Z-3): The product, Carbon Steel Sheet as a whole is not listed. However, individual components of the product are listed: Refer to Section 8, Exposure Controls and Personal Protection.

EPA Regulations: The product, Carbon Steel Sheet is not listed as a whole. However, individual components of the product are listed:

<table>
<thead>
<tr>
<th>Components</th>
<th>Regulations</th>
</tr>
</thead>
<tbody>
<tr>
<td>Iron</td>
<td>SDWA</td>
</tr>
<tr>
<td>Manganese</td>
<td>CAA, SARA 313, SDWA</td>
</tr>
<tr>
<td>Nickel</td>
<td>CAA, CERCLA, CWA, SARA 313</td>
</tr>
<tr>
<td>Chromium</td>
<td>CERCLA, CWA, SARA 313, RCRA, SDWA</td>
</tr>
</tbody>
</table>

SARA Potential Hazard Categories: Immediate Acute Health Hazard; Delayed Chronic Health Hazard

EPA Regulations (continued):

Section 313 Supplier Notification: The product, Carbon Steel Sheet contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-to-Know Act and 40 CFR part 372:

<table>
<thead>
<tr>
<th>CAS #</th>
<th>Chemical Name</th>
<th>Percent by Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>7439-96-5</td>
<td>Manganese</td>
<td>2.0 max</td>
</tr>
<tr>
<td>7440-02-0</td>
<td>Nickel</td>
<td>0.4 max</td>
</tr>
<tr>
<td>7440-47-3</td>
<td>Chromium</td>
<td>1.0 max</td>
</tr>
</tbody>
</table>

Regulations Key:
CAA Clean Air Act (42 USC Sec. 7412; 40 CFR Part 61 [As of: 8/18/06])
State Regulations: The product, Carbon Steel Sheet as a whole is not listed in any state regulations. However, individual components of the product are listed in various state regulations:

Pennsylvania Right to Know: Contains regulated material in the following categories:
- Hazardous Substances: Chromium, Manganese, Nickel, Silicon, Vanadium
- Environmental Hazards: Chromium, Manganese, Nickel, Vanadium
- Special Hazardous Substance: Chromium, Nickel

California Prop. 65 **WARNING:** This product can expose you to nickel, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

New Jersey: Contains regulated material in the following categories:
- Hazardous Substance: Chromium, Manganese, Nickel, Silicon, Vanadium
- Environmental Hazards: Chromium, Manganese, Nickel, Vanadium
- Special Hazardous Substance: Chromium, Manganese, Silicon

Minnesota: Chromium, Manganese, Nickel

Massachusetts: Chromium, Manganese (compounds), Nickel (compounds) Silicon, Vanadium

Other Regulations:

**WHMIS Classification (Canadian):** The product, Carbon Steel Sheet is not listed as a whole. However individual components are listed.

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>WHMIS Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Manganese</td>
<td>Reproductive toxicity - Category 2; Specific target organ toxicity - repeated exposure - Category 1; Combustible dusts</td>
</tr>
<tr>
<td>Chromium</td>
<td>Combustible dusts</td>
</tr>
<tr>
<td>Nickel</td>
<td>Skin sensitization – Category 1; Carcinogenicity – Category 2; Specific target organ toxicity – repeated exposure - Category 1</td>
</tr>
<tr>
<td>Silicon</td>
<td>Flammable solids - Category 2; Combustible dusts</td>
</tr>
</tbody>
</table>

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations.

Section 16 - Other Information

**Prepared By:** Steel Dynamics Inc (SDI)

**Original Issue Date:** 04/07/2017 (original)

**Expiration Date:** 04/07/2020

8/31/2018 (updated to comply with California Prop 65)

**Additional Information:**

**Health Hazard Material Identification System (HMIS) Classification**

- **Health Hazard:** 1
- **Fire Hazard:** 0
- **Physical Hazard:** 0

**National Fire Protection Association (NFPA)**

- **Health:** 1, Exposure could cause irritation but only minor residual injury even if no treatment is given.
- **Flammability:** 0, Materials that will not burn.
- **Instability:** 0, Normally stable, even under fire exposure conditions, and are not reactive with water.

**ABBREVIATIONS/ACRONYMS:**

- **ACGIH** American Conference of Governmental Industrial Hygienists
- **BEIs** Biological Exposure Indices
- **CAS** Chemical Abstracts Service
- **CERCLA** Comprehensive Environmental Response, Compensation, and Liability Act
- **CLP** Classification, Labelling and Packaging
- **CFR** Code of Federal Regulations
- **CNS** Central Nervous System
- **GL, GIT** Gastro-Intestinal, Gastro-Intestinal Tract
- **HMIS** Hazardous Materials Identification System
- **NIF** No Information Found
- **NIOSH** National Institute for Occupational Safety and Health
- **NTP** National Toxicology Program
- **ORC** Organization Resources Counselors
- **OSHA** Occupational Safety and Health Administration
- **PEL** Permissible Exposure Limit
- **PNOR** Particulate Not Otherwise Regulated
- **PNOC** Particulate Not Otherwise Classified
- **PPE** Personal Protective Equipment
**IARC**  International Agency for Research on Cancer  
**LC50**  Median Lethal Concentration  
**LD50**  Median Lethal Dose  
**LDₜₐ**  Lowest Dose to have killed animals or humans  
**LEL**  Lower Explosive Limit  
**LOEL**  Lowest Observed Effect Level  
**LOAEC**  Lowest Observable Adverse Effect Concentration  
**µg/m³**  microgram per cubic meter of air  
**mg/m³**  milligram per cubic meter of air  
**mppcf**  million particles per cubic foot  
**MSHA**  Mine Safety and Health Administration  
**NFPA**  National Fire Protection Association  
**ppm**  parts per million  
**RCRA**  Resource Conservation and Recovery Act  
**REACH**  Regulation on Registration, Evaluation, Authorization and Restriction of Chemicals  
**RTECS**  Registry of Toxic Effects of Chemical Substances  
**SARA**  Superfund Amendment and Reauthorization Act  
**SCBA**  Self-contained Breathing Apparatus  
**SDS**  Safety Data Sheet  
**STEL**  Short-term Exposure Limit  
**TLV**  Threshold Limit Value  
**TWA**  Time-weighted Average  
**UEL**  Upper Explosive Limit

**Disclaimer:** The information in this SDS was obtained from sources believed to be reliable, however, the information is provided without any representation or warranty, expressed or implied, regarding the accuracy or correctness.