SAFETY DATA SHEET

1. Identification

Product identifier: Iron Ore Concentrate
Other means of identification: None.
Recommended use: Feedstock for iron nuggets or the steel making process
Recommended restrictions: Workers (and your customers or users in the case of resale) should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Company name: Mining Resources, LLC
Address: 11050 Highway 169
PO Box 151
Chisholm, MN 55719
US
Telephone: (218) 254-0163
E-mail: MiningResourcesSDS@steeldynamics.com
Contact person: Safety Department
Emergency phone number: (218) 254-0163

2. Hazard(s) identification

Physical hazards: Not classified.
Health hazards: Carcinogenicity: Category 1A
Specific target organ toxicity, repeated exposure: Category 2 (Lung)
OSHA defined hazards: Not classified.

Label elements

Signal word: Danger
Hazard statement: May cause cancer. May cause damage to organs (Lung) through prolonged or repeated exposure.
Precautionary statement
Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust. Wear protective gloves/protective clothing/eye protection/face protection.
Response: If exposed or concerned: Call a poison center/doctor.
Storage: Store locked up.
Disposal: Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: In its manufactured and shipped state, this product is considered to present a low hazard. Processing may generate hazardous fumes and dusts.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hematite</td>
<td>1317-60-8</td>
<td>79.2</td>
</tr>
</tbody>
</table>
Goethite 1310-14-1 10.8
Quartz 14808-60-7 6.5
Magnetite 1309-38-2 2
Chlorite 12414-36-7 1.5

Composition comments
All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures
Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact
Do not rub eye. Rinse with water. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth thoroughly if dust is ingested. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed
Irritation of eyes and mucous membranes. Coughing. Discomfort in the chest. Shortness of breath. Skin irritation. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information
IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures
Suitable extinguishing media
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions
Move containers from fire area if you can do so without risk.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
No unusual fire or explosion hazards noted.

6. Accidental release measures
Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up
Stop the flow of material, if this is without risk. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.

Environmental precautions
Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage
Precautions for safe handling
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Provide appropriate exhaust ventilation at places where dust is formed. Keep formation of airborne dusts to a minimum. Do not breathe dust. Avoid prolonged exposure. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
8. Exposure controls/personal protection

Occupational exposure limits
U.S. - OSHA

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnetite (CAS 1309-38-2)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust</td>
</tr>
</tbody>
</table>

US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.3 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.1 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2.4 mppcf</td>
<td>Respirable.</td>
</tr>
</tbody>
</table>

ACGIH

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnetite (CAS 1309-38-2)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Respirable</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Inhalable</td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
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<th>Value</th>
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</tr>
</thead>
<tbody>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
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</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.05 mg/m³</td>
<td>Respirable dust.</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

Appropriate engineering controls
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection
If contact is likely, safety glasses with side shields are recommended.

Skin protection

Hand protection
Wear appropriate chemical resistant gloves.

Other
Use of an impervious apron is recommended.

Respiratory protection
Use a particulate filter respirator for particulate concentrations exceeding the Occupational Exposure Limit.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state
Solid.

Form
Powder.

Color
Black.

Odor
Odorless.

Odor threshold
Not available. pH
Not available.

Melting point/freezing point
1475 °F (801.67 °C)

Initial boiling point and boiling range
Not available.

Flash point
Not available.
10. Stability and reactivity

**Reactivity Chemical**
The product is stable and non-reactive under normal conditions of use, storage and transport.

**Possibility of hazardous reactions**
Material is stable under normal conditions.

**Conditions to avoid**
Contact with incompatible materials.

**Incompatible materials**
Powerful oxidizers. Chlorine.

**Hazardous decomposition products**
No hazardous decomposition products are known.

11. Toxicological information

**Information on likely routes of exposure**

**Inhalation**
No inhalation hazard in manufactured and shipped state. Dust and fumes generated from the material can enter the body by inhalation. High concentrations of dust may irritate throat and respiratory system and cause coughing. Frequent inhalation of fume/dust over a long period of time increases the risk of developing lung diseases.

**Skin contact**
Under normal conditions of intended use, this material does not pose a risk to health. Dust may irritate skin.

**Eye contact**
Dust in the eyes may cause irritation.

**Ingestion**
Expected to be a low ingestion hazard. However, ingestion of dusts generated during working operations may cause nausea and vomiting.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Information on toxicological effects**

**Acute toxicity**
Not classified.

**Skin corrosion/irritation**
Dust may irritate skin.

**Serious eye damage/eye irritation**
Dust may irritate the eyes.

**Respiratory or skin sensitization**

**Respiratory sensitization**
Not available.

**Skin sensitization**
This product is not expected to cause skin sensitization.
Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

IARC Monographs. Overall Evaluation of Carcinogenicity

Hematite (CAS 1317-60-8) 3 Not classifiable as to carcinogenicity to humans.
Quartz (CAS 14808-60-7) 1 Carcinogenic to humans.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure

Not classified.

Specific target organ toxicity - repeated exposure

May cause damage to organs (Lung) through prolonged or repeated exposure.

Aspiration hazard

Not classified.

Chronic effects

Frequent inhalation of dust over a long period of time increases the risk of developing lung diseases. Repeated or prolonged inhalation of iron oxide dust may lead to the lung disease known as Siderosis.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of this product.

Bioaccumulative potential

No data available.

Mobility in soil

Not relevant, due to the form of the product.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.
IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - No
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
US. Massachusetts RTK - Substance List
Quartz (CAS 14808-60-7)

US. New Jersey Worker and Community Right-to-Know Act
Quartz (CAS 14808-60-7)

US. Pennsylvania Worker and Community Right-to-Know Law
Quartz (CAS 14808-60-7)

US. Rhode Island RTK
Not regulated.

US. California Proposition 65
WARNING: This product contains a chemical known to the State of California to cause cancer.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).
16. Other information, including date of preparation or last revision

<table>
<thead>
<tr>
<th>Issue date</th>
<th>12-December-2014</th>
</tr>
</thead>
<tbody>
<tr>
<td>Revision date</td>
<td>-</td>
</tr>
<tr>
<td>Version #</td>
<td>01</td>
</tr>
<tr>
<td>Further information</td>
<td>NFPA Hazard Scale: 0 = Minimal  1 = Slight  2 = Moderate  3 = Serious  4 = Severe</td>
</tr>
<tr>
<td>NFPA ratings</td>
<td></td>
</tr>
</tbody>
</table>

Disclaimer

Mining Resources, LLC cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.